

UNC

IS1 & IS2

Size	TPI	L	L1	L2	d		Drill Size	Flute
NO.1	64	41.0	5.5	8.0	2.50	2.00	1.55	3
NO.2	56	44.5	6.0	9.5	2.80	2.24	1.80	3
NO.3	48	44.5	6.0	9.5	2.80	2.24	2.10	3
NO.4	40	48.0	7.0	11.0	3.15	2.50	2.35	3
NO.5	40	48.0	7.0	11.0	3.15	2.50	2.65	3
NO.6	32	50.0	7.0	13.0	3.55	2.80	2.85	3
NO.8	32	53.0	8.0	13.0	4.50	3.55	3.50	3
NO.10	24	58.0	9.0	16.0	5.00	4.00	3.90	3
NO.12	24	62.0	9.0	17.0	5.60	4.50	4.50	3
1/4"	20	66.0	11.0	19.0	6.30	5.00	5.10	3
5/16"	18	72.0	13.0	22.0	8.0	6.30	6.60	3
3/8"	16	80.0	15.0	24.0	10.00	8.00	8.00	3

IS3 & IS4

Size	TPI	L	L2	d		Drill Size	Flute
7/16"	14	85.0	25.0	8.00	6.30	9.40	4
1/2"	13	89.0	29.0	9.00	7.10	10.80	4
9/16"	12	95.0	30.0	11.20	9.00	12.20	4
5/8"	11	102.0	32.0	12.50	10.00	13.50	3
3/4"	10	112.0	37.0	14.00	11.20	16.50	4
7/8"	9	118.0	38.0	16.00	12.50	19.50	4
1"	8	130.0	45.0	18.00	14.00	22.5	4
1.1/8"	7	138.0	48.0	20.00	16.00	25.00	4
1.1/4"	7	151.0	51.0	22.40	18.00	28.00	4
1.3/8"	6	162.0	57.0	25.00	20.00	30.50	6
1.1/2"	6	170.0	60.0	28.00	22.40	34.00	6
1.3/4"	5	187.0	67.0	31.50	25.00	39.50	6
2"	4.5	200.0	70.0	35.50	28.00	45.00	6
NO.5	40	66.0	11.0	2.24	1.80	2.65	3
NO.6	32	68.0	13.0	2.50	2.00	2.85	3
NO.8	32	73.0	13.0	3.15	2.50	3.50	3
NO.10	24	79.0	16.0	4.00	3.15	3.90	3
1/4"	20	89.0	19.0	4.50	3.55	5.10	3
5/16"	18	97.0	22.0	6.30	5.00	6.60	3
3/8"	16	108.0	24.0	8.00	6.30	8.00	3
7/16"	14	115.0	25.0	8.00	6.30	9.40	4
1/2"	13	119.0	29.0	9.00	7.10	10.80	4
9/16"	12	127.0	30.0	11.20	9.00	12.20	4
5/8"	11	137.0	32.0	12.50	10.00	13.50	4
3/4"	10	149.0	37.0	14.00	11.20	16.50	4

SHARPPEX