

Size	Pitch	Basic Major Dia.	L	L2	D		Drill Size	Flute
M2	0.40	2.5	44.5	9.5	2.8	2.24	2.10	3
M2.5	0.45	3.1	48.0	11.0	3.15	2.50	2.65	3
M3	0.50	3.6	53.0	13.0	4.0	3.15	3.10	3
M3.5	0.60	4.3	53.0	13.0	4.5	3.55	3.70	3
M4	0.70	4.9	58.0	16.0	5.0	4.00	4.20	3
M5	0.80	6.0	66.0	19.0	6.3	5.00	5.20	3
M6	1.00	7.3	72.0	22.0	8.0	6.30	6.30	3
M7	1.00	8.3	72.0	22.0	9.0	7.10	7.30	3
M8	1.25	9.6	80.0	24.0	10.0	8.00	8.35	3
M8	1.00	9.3	80.0	24.0	10.0	8.00	8.30	3
M9	1.25	10.6	85.0	25.0	8.0	6.30	9.35	3
M10	1.50	11.9	89.0	29.0	9.0	7.10	10.40	3
M10	1.25	11.6	85.0	25.0	8.0	6.30	10.35	3
M10	1.00	11.3	85.0	25.0	8.0	6.30	10.30	3
M11	1.50	12.9	89.0	29.0	9.0	7.10	11.40	3
M12	1.75	14.3	95.0	30.0	11.2	9.00	12.55	3
M12	1.50	14.0	95.0	30.0	11.2	9.00	12.50	3
M12	1.25	13.6	95.0	30.0	11.2	9.00	12.35	3
M12	1.00	13.3	95.0	30.0	11.2	9.00	12.30	3
M14	2.00	16.6	102.0	32.0	12.5	10.00	14.60	4
M14	1.50	16.0	102.0	32.0	12.5	10.00	14.50	4
M14	1.25	15.6	102.0	32.0	12.5	10.00	14.35	4
M14	1.00	15.3	102.0	32.0	12.5	10.00	14.30	4
M16	2.00	18.6	112.0	37.0	14.0	11.20	16.60	4
M16	1.50	18.0	104.0	29.0	14.0	11.20	16.50	4
M18	2.50	21.3	118.0	38.0	16.0	12.50	18.80	4
M18	2.00	20.6	104.0	29.0	14.0	11.20	18.60	4
M18	1.50	20.0	104.0	29.0	14.0	11.20	18.50	4
M20	2.50	23.3	118.0	38.0	16.0	12.50	20.80	4
M20	2.00	22.6	113.0	33.0	16.0	12.50	20.60	4
M20	1.50	22.0	113.0	33.0	16.0	12.50	20.50	4
M22	2.50	25.3	130.0	45.0	18.0	14.00	22.80	4
M22	2.00	24.6	120.0	35.0	18.0	14.00	22.60	4
M22	1.50	24.0	120.0	35.0	18.0	14.00	22.50	4
M24	3.00	27.9	138.0	48.0	20.0	16.00	24.90	4
M24	2.00	26.6	127.0	37.0	20.0	16.00	24.60	4
M24	1.50	26.0	120.0	35.0	18.0	14.00	24.50	4