

NPT/NPTF

Size	TPI	L	L2	D		Drill Size NPT / NPTF		No. of Flutes	STD
1/16"	27	53.98	17.46	7.92	5.94	6.30	6.20	4	ANSI
1/16"	27	53.98	17.46	8.07	6.04	6.30	6.20	4	BS949
1/8"	27	53.98	19.05	11.10	8.33	8.50	8.40	4	ANSI
1/8"	27	53.98	19.05	8.07	6.04	8.50	8.40	4	BS949
1/4"	18	61.91	26.99	14.27	10.69	11.00	10.90	4	ANSI
1/4"	18	61.91	26.99	10.89	8.17	11.00	10.90	4	BS949
3/8"	18	65.09	26.99	17.78	13.48	14.50	14.25	4	ANSI
3/8"	18	65.09	26.99	13.76	10.31	14.50	14.25	4	BS949
1/2"	14	79.38	34.93	17.45	13.08	18.00	17.75	4	ANSI
3/4"	14	82.55	34.93	23.01	17.24	23.00	23.00	5	ANSI
1"	11.5	95.25	44.45	28.57	21.41	29.00	29.00	5	ANSI
1.1/4"	11.5	101.60	44.45	33.32	24.99	38.00	37.75	5	ANSI
1.1/2"	11.5	107.95	44.45	38.10	28.57	44.00	43.75	7	ANSI
2"	11.5	114.30	44.45	47.62	35.71	56.00	55.75	7	ANSI
2.1/2"	8	139.7	65.09	57.15	42.85	67.00	66.50	8	ANSI
3"	8	152.40	66.68	66.67	49.98	83.00	82.50	8	ANSI
3.1/2"	8	165.10	68.26	71.42	53.54	-	-	8	ANSI
4"	8	171.45	69.85	76.20	57.15	-	-	10	ANSI