

NPS/NPSF

Size	TPI	L	L2	D		Drill Size NPT / NTF		No. of Flute	STD
1/16"	27	53.98	17.46	7.92	5.94	6.80	6.60	4	ANSI
1/16"	27	53.98	17.46	8.07	6.04	6.80	6.60	4	BS949
1/8"	27	53.98	19.05	11.10	8.33	9.10	8.70	4	ANSI
1/8"	27	53.98	19.05	8.07	6.04	9.10	8.70	4	BS949
1/4"	18	61.91	26.99	10.89	8.17	12.00	11.30	4	ANSI
1/4"	18	61.91	26.99	10.89	8.17	12.00	11.30	4	BS949
3/8"	18	65.09	26.99	17.78	13.48	15.50	14.75	4	ANSI
3/8"	18	65.09	26.99	13.76	10.31	15.50	14.75	4	BS949
1/2"	14	79.38	34.93	17.45	13.08	19.00	18.25	4	ANSI
3/4"	14	82.55	34.93	23.01	17.24	24.50	23.50	4	ANSI
1"	11.5	95.25	44.45	28.57	21.41	30.50	29.50	6	ANSI
1.1/4"	11.5	101.60	44.45	33.32	24.99	39.50	38.50	6	ANSI
1.1/2"	11.5	107.95	44.45	38.10	28.57	45.50	44.50	6	ANSI
2"	11.5	114.30	44.45	47.62	35.71	57.50	56.50	6	ANSI