

BSP/BSPT

Size	TPI	L	L2	D		Drill size NPT/NPTF		Flute
1/8"	28	59.0	15.0	8.00	6.30	8.80	8.40	4
1/4"	19	67.0	19.0	10.00	8.00	11.80	11.20	4
3/8"	19	75.0	21.0	12.50	10.00	15.25	14.75	4
1/2"	14	87.0	26.0	16.00	12.50	19.00	18.25	4
5/8"	14	91.0	26.0	18.00	14.00	21.00	20.25	4
3/4"	14	96.0	28.0	20.00	16.00	24.50	23.75	4
7/8"	14	102.0	29.0	22.40	18.00	28.25	27.50	4
1"	11	109.0	33.0	25.00	20.00	30.75	30.00	4
1 1/4"	11	119.0	36.0	31.50	25.00	39.50	38.50	6
1 1/2"	11	125.0	37.0	35.50	28.00	45.00	44.50	6
3/4"	11	132.0	39.0	35.50	28.00	51.00	50.00	6
2"	11	140.0	41.00	40.00	31.50	57.00	56.00	6